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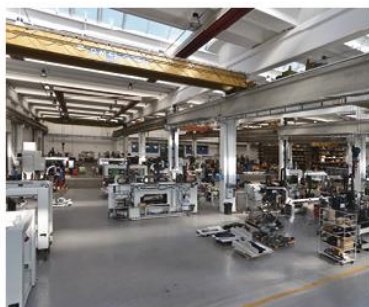
Capitale sociale
Euro 2.788.920,00 interamente versato
Cod. fisc. - P. IVA - R.I. Varese
00355760125



OFFER

SECOND HAND LINE P803A

CNC PLATE PUNCHING LINE
SERIAL NUMBER: 26629 - MANUFACTURING YEAR: 2002
PURCHASED AS SEEN



MAIN TECHNICAL SPECIFICATIONS

Plate size	min.mm	100 x 100
	(without repositioning) max.mm	500 x 1000
	max.mm	500 x *

** the coordinate table enables pincher repositioning, so that the maximum length is in relation to the maximum weight of the plate*

Maximum weight at a standard positioning speed	kg	100
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at a reduced speed, it is possible to position a plate up to 250 kgs' weight

Plate thickness to be processed with standard pinchers (for punching)	min.mm	3
	max.mm	25

X axis positioning stroke	mm	1000
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Y axis positioning stroke	mm	500
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Punching Capacities

Max. punching diameter (with standard tool)	mm	46
Selectable punches, independently controlled	no.	3
Available punching force	kN	800
Punching thickness, with shear strength 400 N/mm ²	mm	30 mm diameter through 20 mm

NOTE: Dimensional tolerances of the raw sections are to UNI 5783-5784/73 standards



SYSTEM CONFIGURATION

CT LOADING / UNLOADING GROUP

CT-01 Coordinate Table

CT-02 Supporting Table with balls

WU WORKING UNITS

WU-01 Hydraulic punching unit with 3 punches

HY HYDRAULIC SYSTEM

HY-01 Hydraulic power pack

HY-02 Pneumatic System

EL ELECTRIC SYSTEM

EL-01 On board distribution system

EL-02 Electric cabinet

CN FICEP CNC Control System

PA STANDARD PAINTING

TD TECHNICAL DOCUMENTATION

SP SAFETY PROTECTIONS

SP-01 Protections on the machine (included)

SP-02 Outside protections (excluded)



CONDITIONS OF SUPPLY

P	PRICE	POA
D	DELIVERY TIME	(X) working weeks from receipt of the order and relevant downpayment – S.P.S. (Subject to prior sale)
PK	PACKING	Included
DT	DELIVERY TERMS	Ex our Gazzada works
PT	PAYMENT TERMS	20% downpayment with the order, 80% balance upon advice of goods ready for shipment

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