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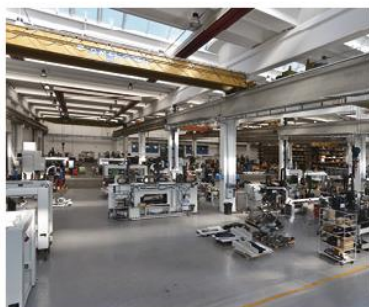
Capitale sociale
Euro 2.788.920,00 interamente versato
Cod. fisc. - P. IVA - R.I. Varese
00355760125



OFFER

SECOND HAND LINE TIPO C25

**CNC WORKING CENTER FOR PUNCHING, MARKING, TAPPING &
THERMAL CUTTING OPERATIONS FOR LARGE PLATES
SERIAL NUMBER: 26479 - MANUFACTURING YEAR: 2001
PURCHASED AS SEEN**



MAIN TECHNICAL SPECIFICATIONS

Specifications of the raw material plate on infeed side

Maximum length (<i>without repositioning and with combined punching-thermal cutting operations</i>)	mm	6000
Maximum length (<i>possible only with repositioning options and additional supporting tables</i>)	mm	12000
Maximum width	mm	2500

Specifications of the workpiece on outfeed side

Max. allowed dimension for the pieces to be unloaded into trap door (option)	mm	2500 x 600
Max. dimension of the single piece to be processed	mm	12000 x 2500

Punching capacity (on 400N/mm² plates)

Punching force	kN	1000
Maximum stripping force	kN	100
Maximum allowed hole diameter in punching	mm	80
Max. diameter on 20 mm thickness	mm	38
Max. punching speed (25 mm pitch on 1 mm thickness)	Strokes/min	140



Other Specifications

Plate thickness	min.mm	1
	max.mm	20
Max. raw material total weight	kg	2500
Max. raw material linear weight	Kg/m ²	150
Max. vectorial traverse speed	m/min	50
Working level's height	mm	1100
Positioning accuracy and machine axes repeatability	mm	+/- 0.10

SYSTEM CONFIGURATION

IC INFEEED MATERIAL HANDLING GROUP (2500 X 12000)

- IC-01 X-axis positioning system
- IC-02 Work clamps (2 fixed material clamps) for heavy duty
- IC-03/1 Infeed plate supporting table
- IC-03/3 Disappearing central table
- OIC-05 Work clamp for additional heavy duty
- OIC-06 3-work clamps retractable group
- OIC-09 Automatic work clamp position detector
- OIC-10 Plate repositioning system
- OIC-12 Powered motorized group for 12000 mm plates length

OC OUTFEED MATERIAL HANDLING GROUP

- OC-01 Outfeed plate supporting tables for 12000 mm max. length
- OOC-01 Trap Door to unload processed pcs (2500 x 600 mm)

WU WORKING UNITS

- WU-01 Closed frame with positioning roller guides
- WU-02 Hydraulic punching unit 100kN
- WU-03 Axes positioning system (higher Y and lower Y)
- OWU-03 Marking unit with 36 positions mod.MKT 36 N (no.1 set of marking characters included)



TC PUNCHING TOOL-CHANGE SYSTEM

- TC-01 Punching tools change device
- TC-02 Set of two tool-holders cartridges
- OTC-1/12 12 positions tool storage unit
- OTC-02 Supporting table for punching tools-holder pre-assembling
- OTC-03 No.12 tool-holder punching cartridges

CU THERMAL CUTTING UNIT

- OCU-02 Cutting system high definition
- OCU-04 Supporting system for double torch
- OCU-05 Exhaust system

HY HYDRAULIC AND PNEUMATIC SYSTEM

- HY-01 Hydraulic power pack ON/OFF type
- HY-02 Pneumatic System

EL ELECTRIC SYSTEM

- EL-01 On board distribution system
- EL-02 Electric cabinet

CN CONTROL UNIT

- CN Ficep control unit

PA STANDARD PAINTING

TD TECHNICAL DOCUMENTATION

SP SAFETY PROTECTIONS

- SP-01 Protections on the machine (included)
- SP-02 Outside protections (excluded)



CONDITIONS OF SUPPLY

P	PRICE	POA
D	DELIVERY TIME	(X) working weeks from receipt of the order and relevant downpayment – S.P.S. (Subject to prior sale)
PK	PACKING	Included
DT	DELIVERY TERMS	Ex our Gazzada works
PT	PAYMENT TERMS	20% downpayment with the order, 80% balance upon advice of goods ready for shipment

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