

FICEP S.p.A.
HEADQUARTERS - Via Matteotti, 21
21045 Gazzada Schianno VA - Italy
T. +39 0332 876.111 - F. +39 0332 462.459
e-mail: ficep@ficep.it - www.ficepgroup.com

Capitale sociale
Euro 2.788.920,00 interamente versato
Cod. fisc. - P. IVA - R.I. Varese
00355760125



OFFER

SECOND HAND LINE P1104P

CNC PLATE PUNCHING LINE
SERIAL NUMBER: 26084 - MANUFACTURING YEAR: 2002
PURCHASED AS SEEN



MAIN TECHNICAL SPECIFICATIONS

Plate size	min.mm	100 x 100
	max.mm	800 x *
* the coordinate table enables pincher repositioning, so that the maximum length is in relation to the maximum weight of the plate		
Maximum weight at a standard positioning speed	kg	250
at a reduced speed, it is possible to position a plate up to 400 kgs' weight		
Plate thickness to be processed with standard pinchers (for punching)	min.mm	3
	max.mm	25
Angles (to be processed with optional equipment)	min.mm	60 x 60 x 6
	max.mm	150 x 150 x 12
Length of angles to be processed	min.mm	100
	max.mm	1000
X axis positioning stroke	mm	1000
Y axis positioning stroke	mm	800
Max. axes positioning speed	m/min	50
Max. axes positioning speed at 45°	m/min	70

Punching Capacities

Max. punching diameter (with standard tool)	mm	46
Selectable punches, independently controlled	no.	3
Available punching force	kN	1100
Punching thickness, with shear strength 400 N/mm ²	mm	35 mm diameter through 25 mm
Punching thickness, with shear strength 500 N/mm ²	mm	33 mm diameter through 20 mm

NOTE: Dimensional tolerances of the raw sections are to UNI 5783-5784/73 standards



SYSTEM CONFIGURATION

CT LOADING / UNLOADING GROUP

CT-01 Coordinate Table

CT-02 Supporting Table with balls

WU WORKING UNITS

WU-01 Hydraulic punching unit with 3 punches

OWU-02 Equipment for the processing of angles

HY HYDRAULIC SYSTEM

HY-01 Hydraulic power pack

HY-02 Pneumatic System

EL ELECTRIC SYSTEM

EL-01 On board distribution system

EL-02 Electric cabinet

CN FICEP CNC Control System

PA STANDARD PAINTING

TD TECHNICAL DOCUMENTATION

SP SAFETY PROTECTIONS

SP-01 Protections on the machine (included)

SP-02 Outside protections (excluded)



CONDITIONS OF SUPPLY

P	PRICE	POA
D	DELIVERY TIME	(X) working weeks from receipt of the order and relevant downpayment – S.P.S. (Subject to prior sale)
PK	PACKING	Included
DT	DELIVERY TERMS	Ex our Gazzada works
PT	PAYMENT TERMS	20% downpayment with the order, 80% balance upon advice of goods ready for shipment

FICEP SPA

